AUDI TO VOLVO - Including Mercedes 'AMG', BMW 'M'

Genuine KMAC....

Front Camber & Caster Replacing Upper Arm Inner Mount Bushings

#194516-4i

KMAC Designed To Retain The Existing OEM HI-Strength Forged Alloy Arms

*ADJUSTS "TOP" OF TIRES (Up To 1.5"'s Pos or Neg.)

FITTING PRECISE ADJUSTMENT NO SPECIAL TOOLS REQUIRED

TOOLS: 2/16mm Ratchet wrenches, 17mm Socket

- 1. Jack and use "Safety Stands" to support front of vehicle so wheels hang free. Then remove wheels.
- 2. From "engine bay" remove the 4 nuts (2 either side) that secure the "inner wishbone mounts bolts". Then remove these 2 bolts from each wishbone.

Once the 2 inner mount bolts removed -"rotate arm" out as shown for ease of access to remove OEM bushes **Connect bush extraction** tool and use impact gun to extract existing bushes as shown Extractor end cap "inside" arms Insert the Lubricate this "slot flange" bush only **Cup washers** Steel bushes to "Outside" from INSIDE

6. Prior to remounting of arms (to aid re insertion of bolts).

Rotate slot flange so "both HOLES have same offset".

Example: Fully 'IN' (Max. Pos.)

'INNER' (4) - THE FACES OF ARMS (& BUSH "LIPS")

ARE CURVED

ALIGNMENT

Flat bladed

Secure

fitting

screwdriver to

rotate slots

7. Jack, raise hub assembly so upper arms line up with mounts allowing bolts to be re inserted.

'OUTER'

BUSHES (4)

HAVE RADIÚS

SHOULDER HERE

WHEEL ALIGNMENT

For access - Jack so wheels on full droop with nuts loose adjust for:

- Pos. Camber (Hole In) Offset "Outwards"
- Neg. Camber (Hole Out) Offset "Inwards" (Adjust "Evenly" both slot flanges)

Lower jack to re check alignment readings (adjust Front / Rear mounts to Fine tune Caster)

+ Also check Toe adjustment.+ -

ESSENTIAL - RECHECK / MAKE SURE NUTS ARE FULLY TIGHT (Loose Nuts Cause Noise Noticeable Camber Change)

© KMAC Align 2023 #194516-4i

"TOTAL SYSTEM" OTHER POPULAR SUSPENSION UPGRADES ALSO MANUFACTURED

FRONT - "LOWER CONTROL ARM" INNER BUSHINGS
(highest wearing) Uprated performance also
extra Camber adjustable - Precise single
wrench (Track days further reduce understeer
and increase track width.)

F01-13,18 #194516-6K G05,06,G30-38 #194516-1J E70-72 #193816i F15/16, F85/86 #193816-5J

FRONT THRUST ARMS "CASTER" ADJUSTABLE BUSHES. Precisely adjustable—accurately readjusting settings after Camber change.

Also these "Caster" bushes are Mono ball / 2 Axis design replacing the OEM oil and air voided bushings result is also significantly improved brake and steering response.

E70-72, F15/16, F85/86H **#193816-4J** F01-13, 18 **#194516-1J** G05, 06. G30-38 **#194516-6K**

REAR - Camber (and extra Toe) adjustable bushings. Also precise single wrench, accurately (under load) direct on alignment rack. Doubling existing adjustment range.

E70-72, F15/16, F85/86H #193826K
F01-13, 18 #194526K



FRONT #194516-4i

FRONT CAMBER (and CASTER) FOR THE 1st TIME ONLY 'TOE' DIRECTIONAL ADJUSTMENT OEM (New Car Industry Best Kept Secret)

BMW incl. '5' G30/31/38, F90, 95 'M' ('17-'23) '6' G32 ('17-'23), G06 X6, F96 'M' ('20-'23) '7' G11/12 ('20-'23) '8' G14/15/16 ('19-'23)

UPPER WISHBONE INNER BUSHINGS (Retains Existing OEM Hi-Strength Forged Alloy Arms)

- **ACCURATE** Precise adjustment
- ✓ RESOLVE Costly, premature, edge tire wear
- **✓ CAMBER & CASTER** Positive or Negative
- **▼ BUSHINGS** Performance elastomer, not rubber & Twice the load bearing area and at same time replacing the highest wearing
 - INCLUDES Extraction tool (no arm removal)

Always 1st With The Latest Design Breakthroughs

- 1. WISHBONE: Precise Ball Joint Adjustment System.
- 2. STRUT(top): Biggest/Quickest Adjustment System.
- 3. BUSHINGS: Single Wrench Precise On Car Adjustment. Including unique KMAC "non-slip" lock system!

Actual Inventors/Patentee's - The '3' Basic Suspension Systems

We do appreciate any ideas to further improve our market leadership!