

"ASSEMBLY SEQUENCE"

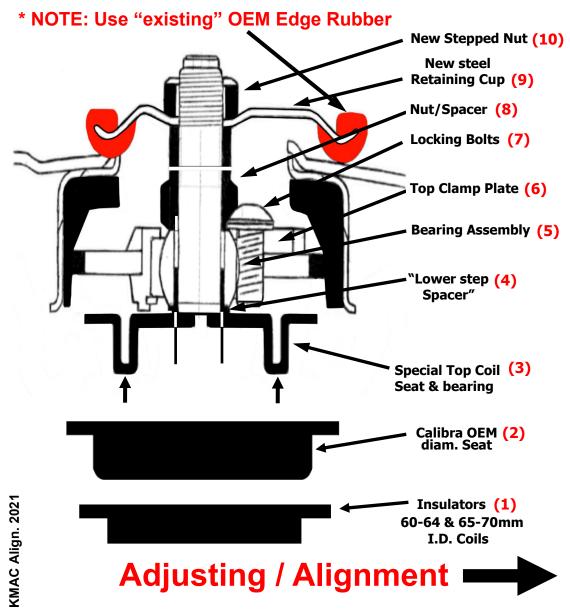
Simply Replaces the Complete Front Upper Strut Mounts!

"ALL" - Except for "coil spring" & existing OEM "edge rubber" on the top retaining cup

Refer Workshop Manual & Observe All Safety Procedures

See "Assembly Sequence" - torque item 9 (nut/spacer) to 81NM (60ft/lbs). (items 10 - 11, retaining plate and locking nut install after Wheel alignment)

NOTE: Re-install strut (with mount slot offset inward if Neg.- or outwards if Positive Camber required) then fully lower vehicle so KMAC elastomer mount is seated in tower.



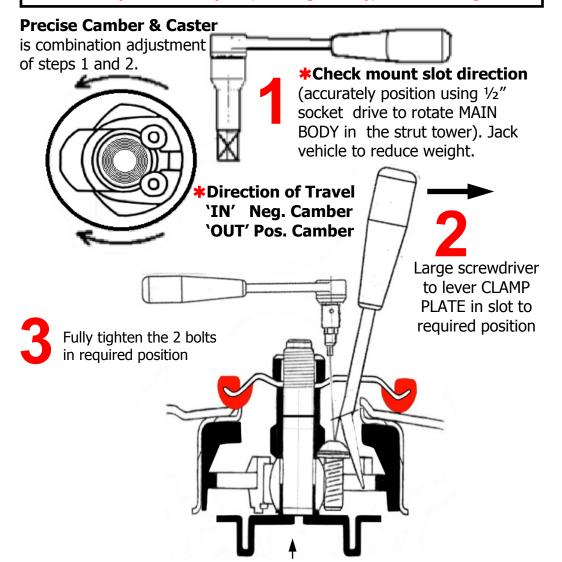
WHEEL ALIGNMENT CAN ADJUST DIRECT ON ALIGNMENT TURNTABLE—ACCURATELY (UNDERLOAD)

Precise Camber & Caster is obtained by the (combination) positioning of the main body (Fig.1) and the clamp plate (Fig.2).

Once precise Camber & Caster settings—fully tighten clamp plate bolts **(Fig.3)** using impact or ratchet wrench. Then complete assembly (10-11)

Torque '11' nuts to 81NM (60ft/lbs).

Finally check & adjust (existing factory) 'TOE' settings.





Front Camber & Caster

(Rear Camber & Toe kits Also Manufactured #202526)

CALIBRA '90-'97 #202516-2L (STREET/RACE)

Replacement Top Strut Mounts
No Modifications

Self Align Spherical Bearings (extra H/Duty PTFE lined)

Includes Also. . . . Separate thrust bearings! (For Steering Loads and Prevent Spring Drag / Binding)