



UPGRADED PERFORMANCE BUSHINGS FOR THE '6' MULTI LINK REAR ARMS -

Superceding short life Delrin or
spherical bearings that soon pound out

**Less Twitch, Flex, Loss of Traction especially
when applying power to lane change / overtake!**

ALL PART OF A MATCHED & TUNED TOTAL SYSTEM - ADJUSTABLE "STRUT" TOPS, WISHBONES, BUSHING KITS

2001-2011 R230 #502428K

PARTS ENCLOSED:

'1' - Extraction and Support Tubes - use with bench press
(Use a flat plate to press KMAC bushes in)

'12' - Rear Link Bushes (8/41mm O.D, 4/38mm O.D.)

'1' - "1/2 Tube" - maintains correct spacing (if 'pressed
steel' lower arms) when Extracting / Inserting the "Front" Bush.

BUSH MOUNT POSITIONS:

'8' Large Diam Bushes (41mm diam) Upper arms

'4' Smaller Diam. (38mm diam.) Lower arms

Press in KMAC bushings initially - 5mm (1/4") Then
check that bush is accurately in line before pressing fully in.

FITTING:

- A.** Jack rear of vehicle and use Safety stands to support chassis and remove rear wheels.
- B.** Disconnect upper arms. The inner "Rear" bush (to gain access to remove bolt) **jack and support the rear subframe.** Loosen the '4' subframe mount bolts (10mm only) and then lower jack.

- C.** Place jack now under subframe **ON THE SIDE - THAT INNER ARM IS BEING REMOVED.** Then loosen that side '2' subframe bolts - further lowering jack "tilting subframe" - sufficient that inner bolt and arm can be removed. Allowing bushings to be pressed out and replaced.
- D.** Retighten the 2 mount bolts and repeat procedure on other side of vehicle.
- E. NOTE: The '4' Rounded end centre crush tubes fit to the upper outer mounts.**